

**SPECIFICATIONS**

The 3710 Portable Discus Circle Platform consists of a 12' x 12' x 2" wood platform and a Ø2.5m aluminum circle. The wood platform is made up of 1/2" marine grade plywood, pressure treated 2x4's and pressure treated 2x6's. The wood platform breaks down into four 8'x4' sections and four 8' long 2x6 stringers. The aluminum discus circle consists of 1" x 3/4" x 1/4", 6061-T6 aluminum angle roll bent to a 49 7/32" [125.0cm] radius.

The wood platform is painted grey. Sector lines are painted white, 2" wide, and set at 34.92°.

The platform and circle are fastened together using 1/4"-20 x 1" hex bolts. Do not move the platform while it is assembled. It is recommended that the platform be stored laying on a flat even surface. The panels can be stacked on one another to fit in an 8' x 4' floor space.

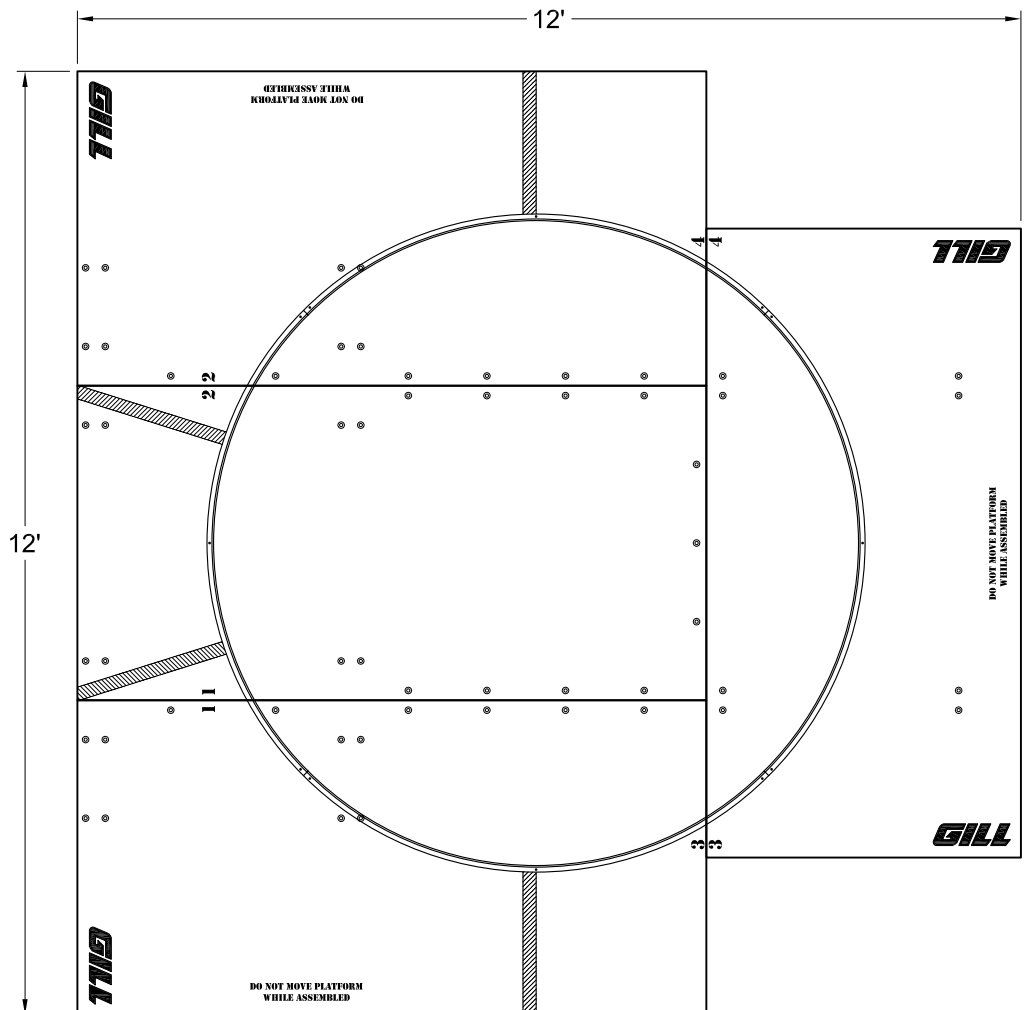
**Parts List:**

- (4) 2x6 Stringers
- (1) Center panel
- (1) Left panel
- (1) Right panel
- (1) Rear panel
- (4) Circle sections

**Hardware:**

- (67) 1/4"-20 x 1" Hex bolt
- (67) 1/4" Flat washer

Proper handling, care, and maintenance will increase the use life of the platform. Store the platform out of the weather. Maintain the paint on the top surface. Apply a protective finish to the under side of the platform on a yearly basis.



**ASSEMBLY INSTRUCTIONS**

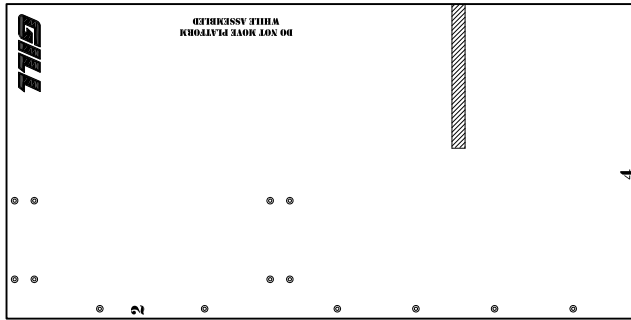
Place the center panel at the throwing location and orient the sector lines with the landing sector. It is not recommended that the platform be moved while assembled so be sure to position the center panel correctly before beginning assembly.

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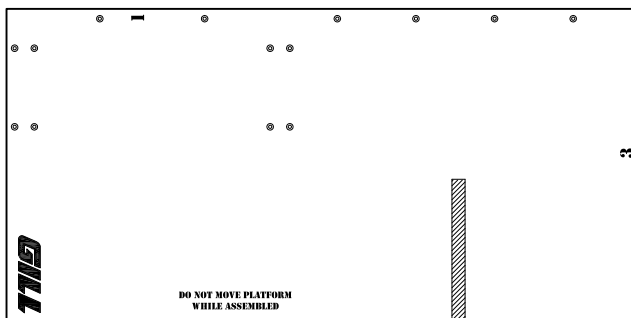
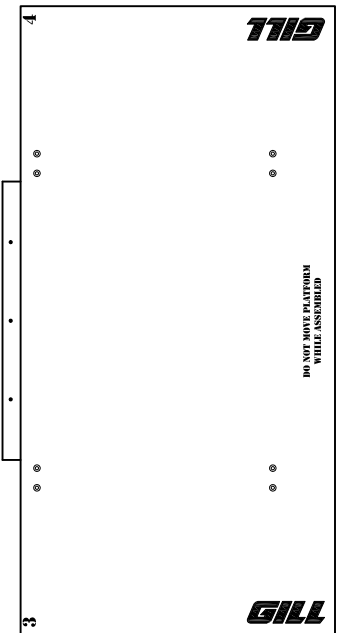
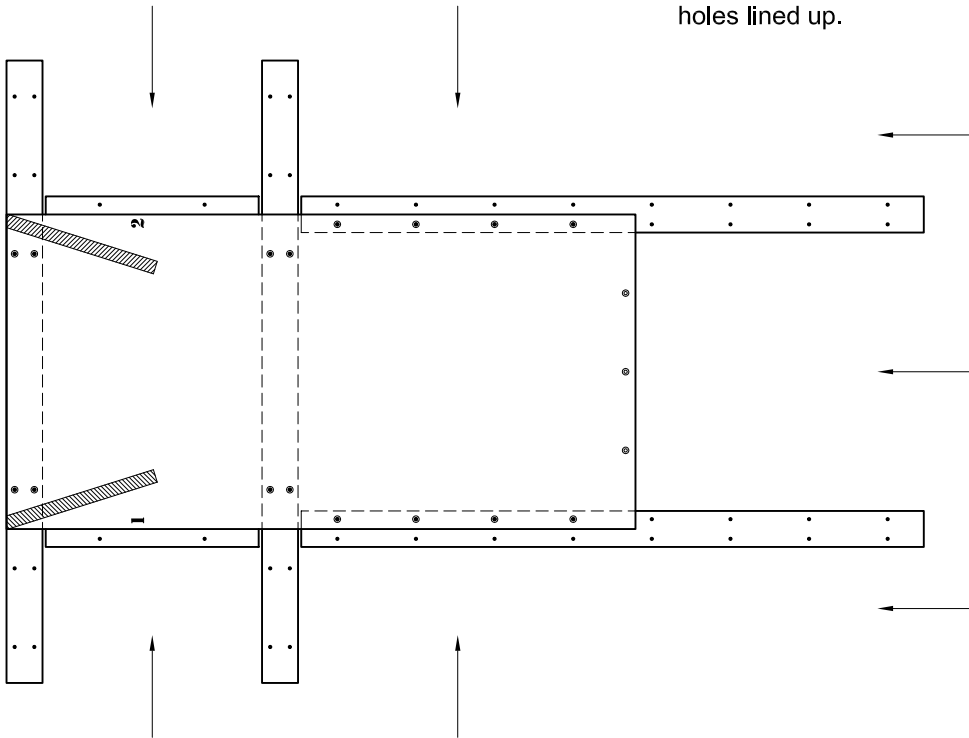
- Hardware:  
 (67) 1/4"-20 x 1" Hex bolt  
 (67) 1/4" Flat washer

- Tools required:  
 (1) 7/16" ratchet

Two adults are recommended for assembly.



Start with the center panel and run the stringers under it as shown. Line up the threaded inserts in the stringers with the holes in the center panel. Fasten the stringers in place using 1/4"-20 x 1" hex bolts and 1/4" flat washers. Leave connections loose until all the panels are in place and holes lined up.



Move the left and right panels into position and fasten in place. Move the rear panel into position and fasten in place. Go back and tighten all bolts. Do not over tighten bolts. If using a cordless drill with a hex driver, set the drill to its lowest torque setting.

Numbered markers on the panels will help illustrate their proper orientation.

Plan for assembly time to take roughly one man hour.

**ASSEMBLY INSTRUCTIONS**

The aluminum circle is made up of four sections. Each section has three  $\text{\O}1/4$ " holes for mounting them to the platform.

Lay the circle sections out on the platform as shown and line up the holes with the threaded inserts set in the platform surface.

Fasten the aluminum circle sections in place using  $1/4$ "-20 x 1" hex bolts.

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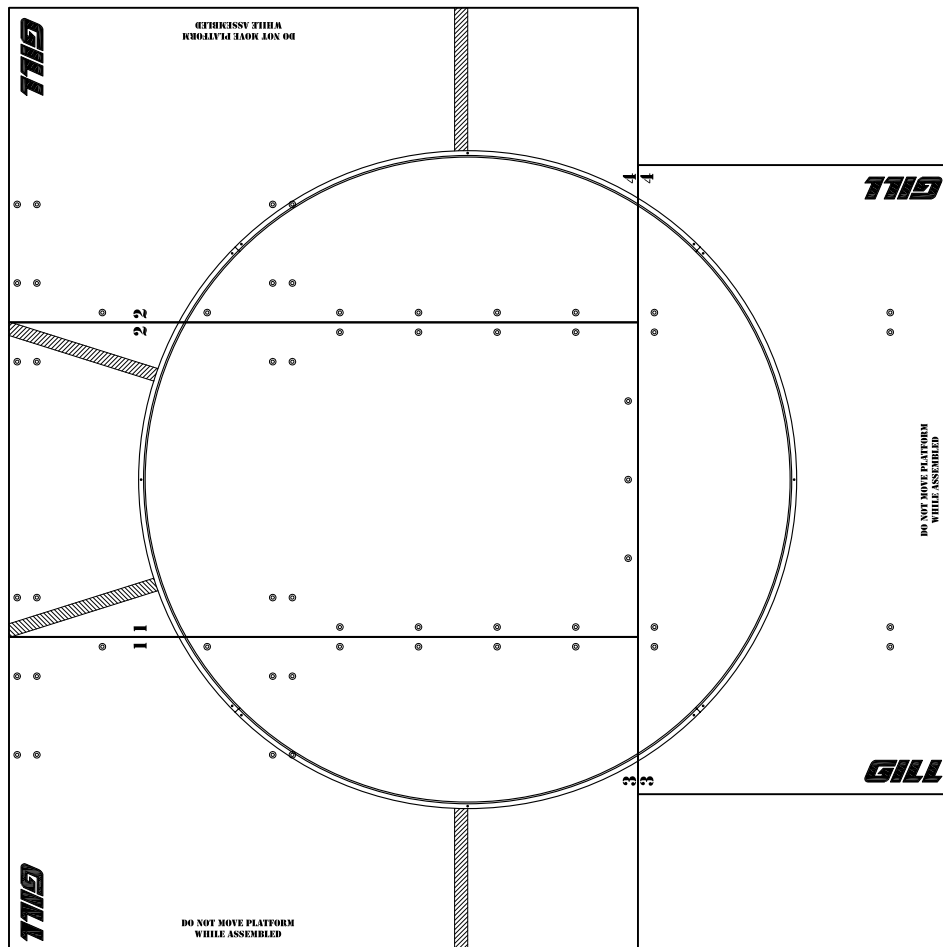
**Hardware:**

- (67)  $1/4$ "-20 x 1" Hex bolt
- (67)  $1/4$ " Flat washer

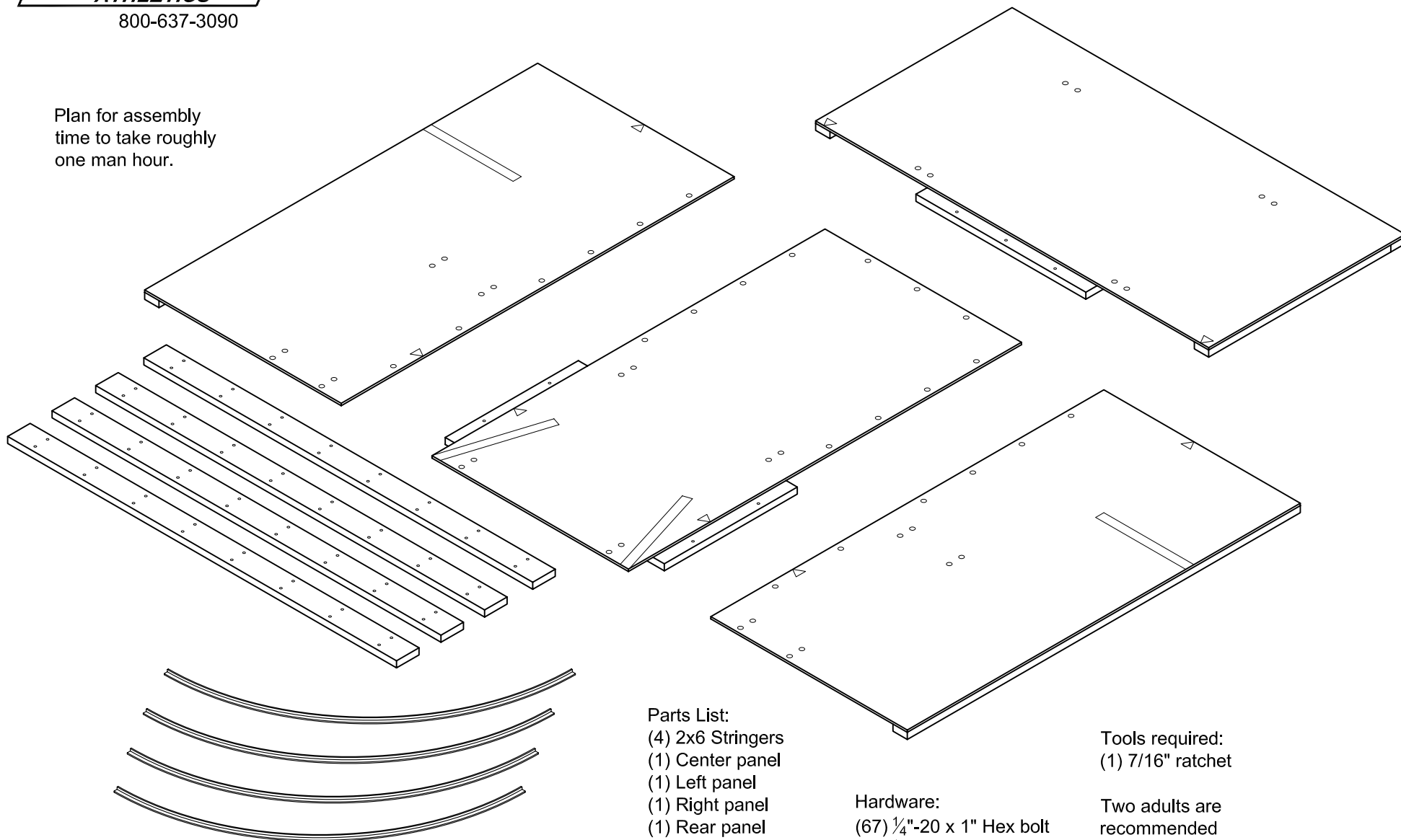
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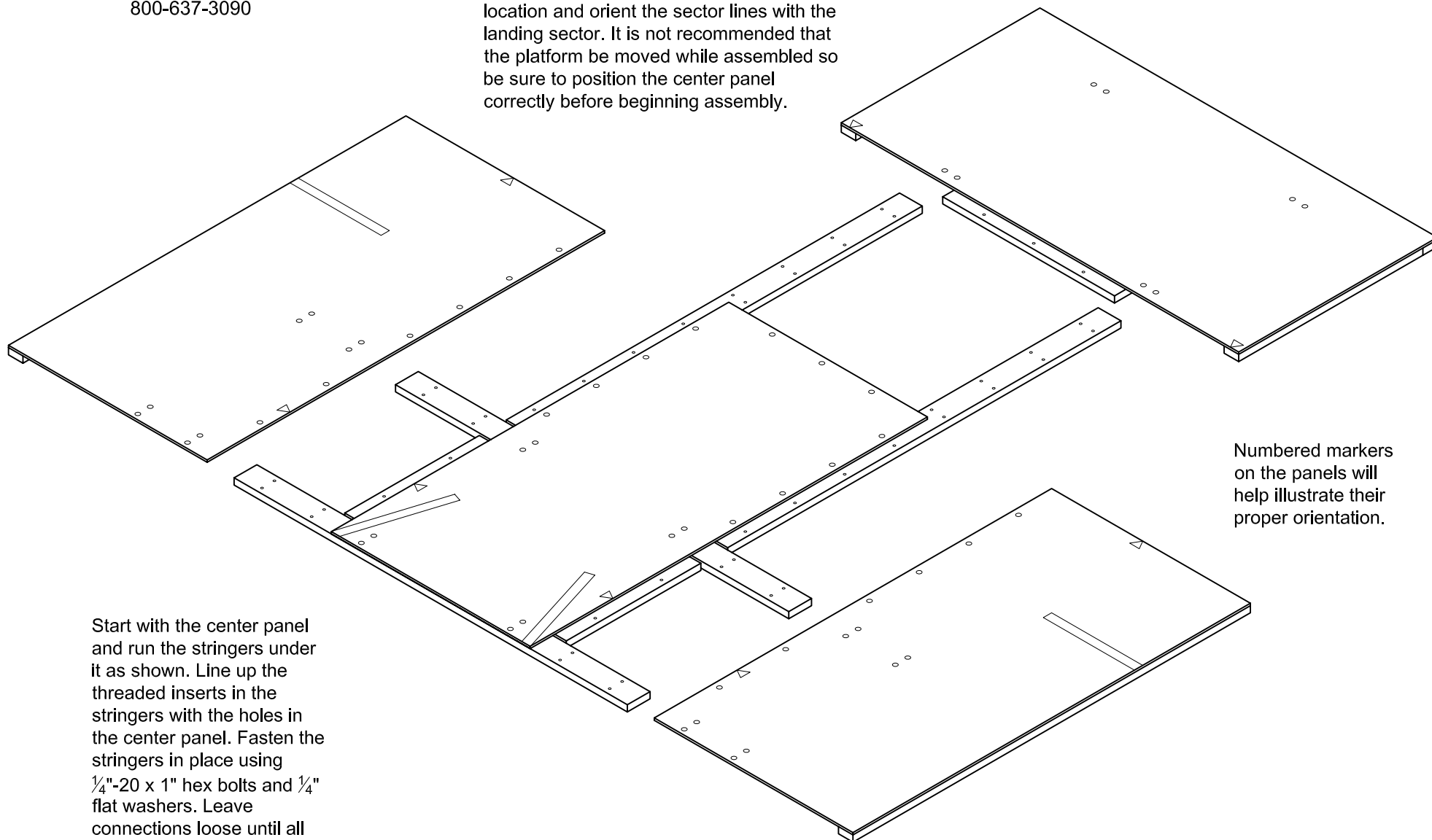
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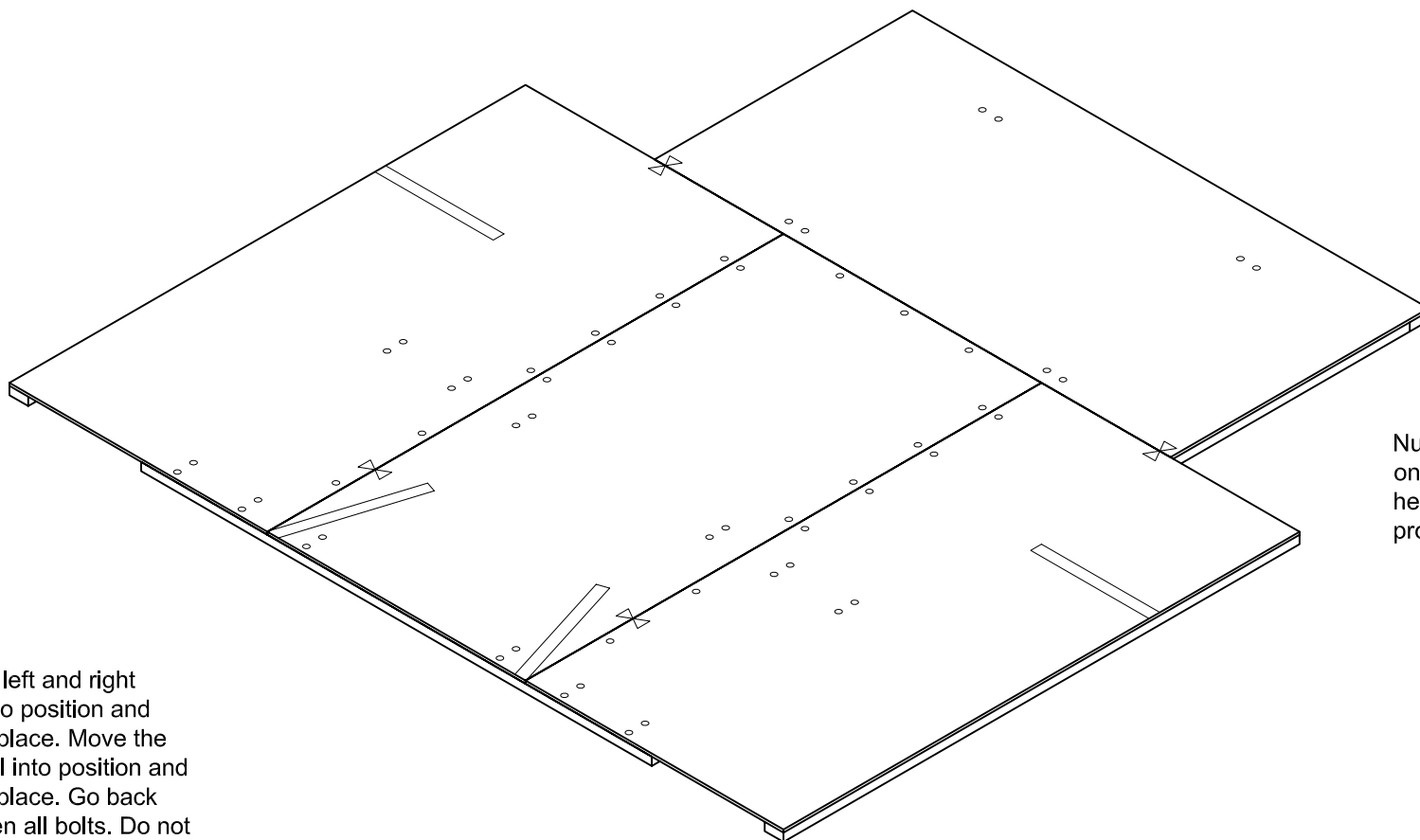
**PORTABLE DISCUS CIRCLE PLATFORM**  
**3710**

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Start with the center panel and run the stringers under it as shown. Line up the threaded inserts in the stringers with the holes in the center panel. Fasten the stringers in place using  $\frac{1}{4}$ "-20 x 1" hex bolts and  $\frac{1}{4}$ " flat washers. Leave connections loose until all the panels are in place and holes lined up.

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